

## Molded Zippers

### #8 Molded Zipper Technical Data

#### Area of applications

Marine, Wet suits, Tents, Heavy garment and outdoor wear, Industry

#### Raw Materials

**Teeth:** Polyacetal

**Zipper ends:** Polyacetal

**Tape:** 100% Polyester, UV treated

#### Dimensions

**Plastic teeth width:** 7.9mm

**Plastic teeth thickness:** 3.8mm

**Zipper tape thickness:** 0.50mm

**Zipper tape width** - 17.5 -18mm

**Total width of zipper:** 38.40mm

**Length of tape ends:** 25mm

**Length tolerance** 1% or 1cm (the smallest)

**Weight per meter of zipper chain:** 37.9gr.

#### Zipper Strength Data

**Lateral strength of zipper chain:** 53 -60kg

**Operating force:** 0.3kg

**Durability:** 500 cycles

**Lateral strength after durability:** 52 – 59kg

**Holding strength of separable unit:** 26 - 32kg

**Holding strength of bottom stops:** 28kg

**Slider over the top stop:** 14kg

#### Available Sliders

**Metal:** No lock single pull  
Auto lock single pull  
Auto lock double pull

**Plastic:** Auto lock single pull

**Loose Top stops:** Metal, Stainless steel

**Loose Bottom stops:** Metal

#### Colors

Black, White, Navy, Grey, Beige.

Other colors available subject to MOQ.

#### Welding versions to PVC / PE / PU

Available

#### Standards

**All Paskal Zippers comply with the following standards:**

American standards - VF 106

Australian standards - AS 2332

British standards - BS 3084

French standards - G91 - 005

Japanese standards - S 3015

German standards - DIN 3419