

Zip Lock Pvc Zippers



#20 Razkal Extruded PVC Zipper Technical Data

Area of applications:

Pipe insulation cover, Clean room barrier entrance, Dry storage covers, Environment safety suits, Dry bags

Zipper Structure:

Paskal product name:	Razkal 20 + Color
Raw Material:	Flexible PVC / PU
No. Of Tracks:	2
Position of Tracks:	Horizontal
Continue Printing:	Possible
Color:	Possible for min.qty

Measurement:

Tracks Width Un-assembled:	5mm +/- 0.5mm
Total Width Assembled:	58mm +1mm/-0mm
Tracks Thickness assembled:	3mm +/- 0.5mm
Weight per 1meter assembled:	65gr (PVC) +/- 5gr

Raw material:

Flexible PVC / PU

Properties

Excellent electrical insulating properties
 Good impact strength
 Extreme weather endurance
 Inherent Flame retardation
 Excellent compatibility with additives

Lateral Strength:

25kg depending on temperature / Raw material

Zipper Ends:

No integral Ends (zipper ends can be welded or attached).

Sliders Available

Single bridge plastic slider + metal ring

Ways to attach the zipper:

Welding (Recommended)
Stitching - French needle (Double raw)
Lock stitch 4 -5 stiches
Bonding - Glue/Adhesives

20 Razkal Extruded PVC Zipper Weld Method Compatibility

	PE	PVC	PU	CPE	VYT	WYT	PP	TPO
Razkal PVC		W,R,H		W,H,U	W,R,H,U	W,H		
Razkal PU			W, H	W, H	W,H,U			

W = Wedge Weld

R = RF Weld

H = Hot Air Weld

U = Ultrasonic Weld

Packaging

Continuous chain one side/one level in a roll 50 to 120m long.

In carton there are 4 rolls of one side = 2 X full zipper chains (Both Sides) in length of 50 to 120m.

Zipper can also be cut according to customer's length requirements.

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