

Zip Lock Pvc Zippers



39-70 Razkal Extruded PVC Zipper Technical Data

Area of applications:		Properties	
Pipe insulation cover, Clean room barrier entrance, Dry storage applications, Tunnel linings, Gas protection cover, Environment safety suits, Modular structures, Athletic and sport field covers		Excellent electrical insulating properties Good impact strength Extreme weather endurance Inherent Flame retardation Excellent compatibility with additives	
Zipper Structure:		Lateral Strength:	
Paskal Chain Code Is:	Razkal 39 + Color	-18 Degree Celsius	=64kg Does not crack!
Raw Material:	Flexible PVC	15 Degree Celsius	=48kg
No. Of Tracks:	2	24 Degree Celsius	=48kg
Position of Tracks:	Horizontal	50 Degree Celsius	=15.7kg
Continue Printing:	Possible	Zipper Ends:	
Color:	Possible for min.qty	No integral Ends (zipper ends can be welded).	
Measurement:		Sliders Available	
Tracks Width Un-assembled:	13mm +/- 0.5mm	Hand Roller Electrical Metal Slider Standard Electrical Metal Slider for cold weather (with heater)	
Total Width Assembled:	69mm +1mm/-0mm	Ways to attach the zipper:	
Tracks Thickness assembled:	18.9mm +/- 0.5mm	Welding (Recommended) Stitching - French needle (Double raw), lock stitch 4-5 stitches per inch max. Bonding - Glue/Adhesives	
Weight per 1meter assembled:	0.280kg		
Raw material:			
Flexible PVC			
Recommended Operation Temp:			
- 8 to 50 Degree Celsius			

39-70 Razkal Extruded PVC Zipper Weld Method Compatibility

	PE	PVC	PU	CPE	VYT	WYT	PP	TPO
Razkal PVC		W,R,H		W,H,U	W,R,H,U	W,H		
Razkal PU			W, H	W, H	W,H,U			
Razkal PP				I,U			I,U	

W = Wedge Weld **R** = RF Weld **H** = Hot Air Weld **U** = Ultrasonic Weld

Packaging

Continuous chain one side/one level in a roll 50 to 120m long.
In one box there are 4 roll of one side = 2 X full zipper chain (Both Sides) in length of 50 to 120m